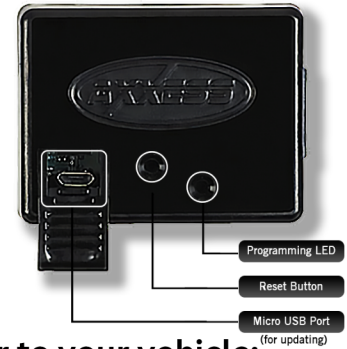


Programming the Steering Wheel Controller

In order to effectively program the Steering Wheel Controller, the aftermarket radio needs to be (or remain) completely wired. The Steering Wheel Controller harness should be wired and the (Steering Wheel Control) SWC 3.5mm Jack or SWC wiring should be connected.



Follow the steps below to programming the Steering Wheel Controller to your vehicle:

1. Open the driver's door. **Keep it open during the programming process.**



2. Turn the vehicle's ignition **On**.



3. Plug in the **Steering Wheel Controller**.



4. The LED on the SWC begins rapid flashing **Green** and **Red**.



5. **(Optional)** If the LED does not turn on, refer to **Connections** above and ensure all steps were performed precisely.

6. The Steering Wheel Controller will enter auto-detect mode. **No action is required** until the LED begins flashing **Green** and **Red**.

Auto Detect



7. **(Optional)** If the **Green** and **Red** flashes are missed, reset the **Steering Wheel Controller** and restart the programming process from the beginning.

8. The Steering Wheel Controller programs to SWC. Seven (7) **Green** LED flashes indicate vehicle type. After detection, LED pauses 1-2 seconds.



9. The LED flashes **Red** while the interface programs to the aftermarket radio. Feedback varies by model (**AXSWC** vs. **AXSWC-2**); confirm your model and follow the correct section below.

- **AXSWC**: A series of up to twenty-four (24) **Red** LED flashes identifies the detected Radio Type.
- **AXSWC-2**: A series of **Red/Green** LED flashes identifies the detected Radio Type.



10. Upon successfully programming, the LED turns solid **Red**.



11. Test all functions of the Steering Wheel Controller installation for proper operation.

